

# GUILLOTINE SHEAR OPERATION MANUAL TOKMC Brand



Please read this manual carefully before install and operation

Usage

This is suitable for metal plate and plastic plate

Main technical specification

Model	HS-500	HS-800	HS-1000
Bed width mm	500	800	1000
Shearing thickness	1.5	1.5	1.5
N.W/G.W kgs	35/62	45/67	70/80
Package size cm	84x30x74	112x30x74	138x30x80

Installation and caution

Installation

3.1.1 Please check whether the part of this machine are fully equipped and not damaged according to the parts list or parts figure

3.1.2 This machine should be mounted on hard ground or specific stand

Please leave plenty room around the machine for your easy operating, in order to avoid injury

3.1.4 Please remove the anti-rust grease on processing surface and some parts included with kerosene

3.2 Caution

3.2.1 Please read this manual before operation and make yourself understand its structure and principle completely

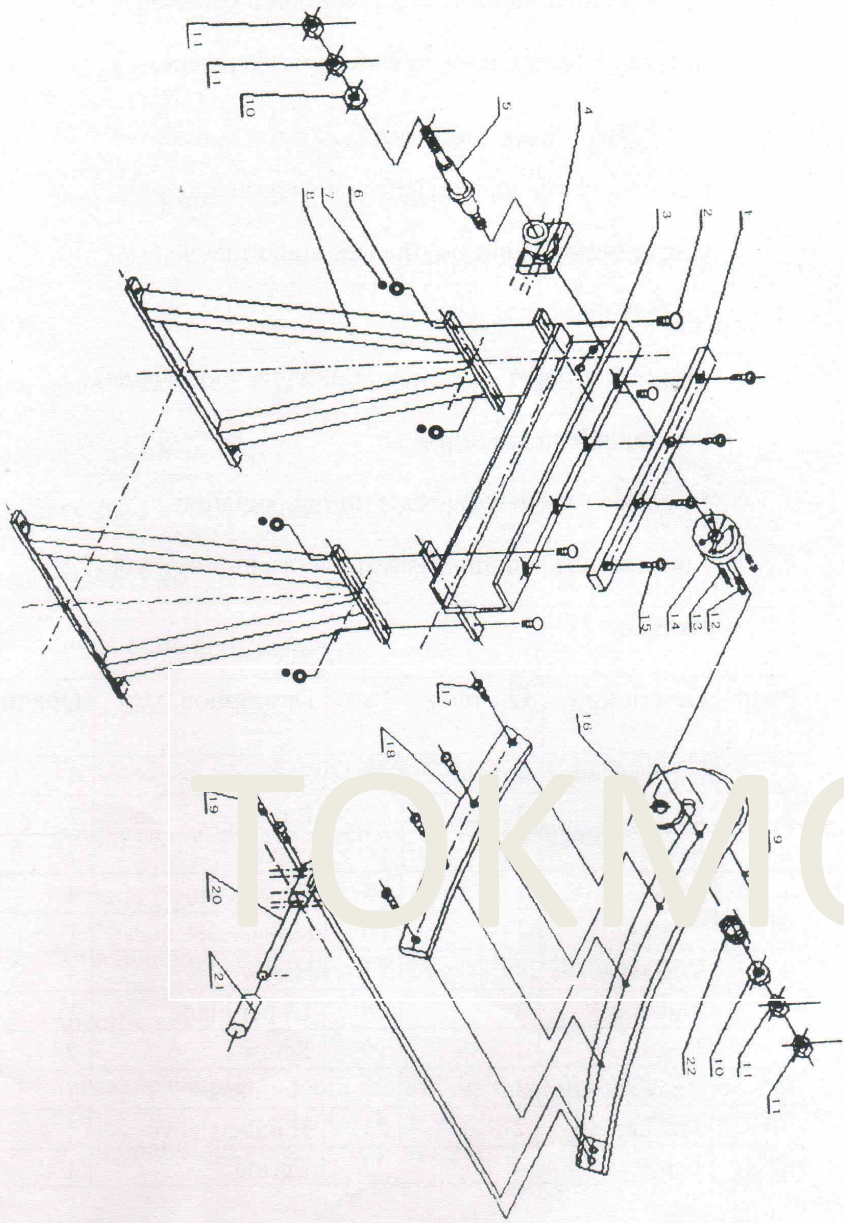
3.2.2 Please don't operate the material width and thickness than table list max range

3.2.4 Please don't touch the blade during operation

4.Lubricate the rotating parts of the machine everyday

## 5.Parts list

Part#	Description	Quantity	Part #	Description	Quantity
1	Lower blade	1	12	Screw	4
2	Bolt	4	13	Pin	2
3	Stand	1	14	Cover	1
4	Base	1	15	Screw	4
5	Shaft	1	16	board for upper blade	1
6	Washer	4	17	Screw	4
7	Nut	4	18	Upper blade	1
8	Leg	2	19	Screw	2
9	Pin	1	20	Handle	1
10	Washer	2	21	Handle sleeve	1
11	Nut	4	22	Spring	1



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